

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

|                          |                                |                                  |                            |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente  | Customer Code - Codice Cliente | Customer Order - Ordine Cliente  |                            |
| Our Code - Nostro Codice | Batch Nr - Lotto N°            | Issuing Date - Data di emissione |                            |
| <b>107TX.25008ZN</b>     | <b>L.22/00030/41 R</b>         |                                  |                            |
| Quantity - Quantità      | Size - Misura                  | Class - Classe                   | Finish - Trattamento       |
|                          | <b>2,5X8</b>                   |                                  | <b>ZINCATO BIANCO Cr.3</b> |

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics         | Specifications |      | Result      | OK | Rej |
|-------------------------|----------------|------|-------------|----|-----|
|                         | min.           | max  |             |    |     |
| WASHER DIAMETER         | 5,40           | 5,90 | 5,470-5,720 | 10 | 0   |
| 6 LOBE-GAUGE            | T-8            |      | OK          | 10 | 0   |
| V VALUE                 | 1,30 MAX       |      | 0,740-0,750 | 10 | 0   |
| WASHER THICKNESS        | 0,60 REF.      |      | 0,60-0,610  | 10 | 0   |
| PENETRATION DEPTH (T-8) | 1,03           | 1,15 | 1,050-1,090 | 10 | 0   |
| Y VALUE                 | 1,38 REF       |      | 1,440-1,450 | 10 | 0   |
| MAJOR DIAMETER          | 2,5            | 2,64 | 2,58-2,60   | 10 | 0   |
| HEAD THICKNESS          | 1,25           | 1,55 | 1,5-1,510   | 10 | 0   |
| LENGHT                  | 7,30           | 8,70 | 8,030-8,15  | 10 | 0   |
| VISUAL                  |                |      | OK          | 10 | 0   |

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 2H536                   | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|---|----|---|---|----|----|----|----|----|----|---|
| Valore rilevato<br>Measured Value |   |    |   |   |    |    |    |    |    |    |   |

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

|                             |                                  |          |                    |          |
|-----------------------------|----------------------------------|----------|--------------------|----------|
| SPESSORE $\mu$<br>RICHIESTO | CONTROLLO VISIVO<br>RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|----------------------------------|----------|--------------------|----------|

### ADDITIONAL NOTES - NOTE AGGIUNTIVE

